Häny Mixing and Injection Technology

Compact Grout Plant IC 1400/712



The compact grout plants consist of the proven, standard Häny components of a mixer, agitator, and grout pump. This setup is suitable for a wide range of applications such as anchoring, sleeve pipe, contact, and backfill grouting. For higher outputs and increased quality control, the plants are also available in semi-automated and fully automated versions.



Compact Grout Plant

IC 1400/712

Key features

Pump performance

- Extremely compact mixing and injection system with central lifting point for easy transport and minimum installation time
- ► High productivity due to ergonomically positioned operating elements
- ▶ High reliability and low-maintenance operation with good accessibility to the wear parts
- ▶ Independent of pressure ratios, the suction stroke is always carried out at high velocity in order to flush the valves and to avoid clogging

Typical applications

- Grouting of anchors, soil nails, tension cables as well as for sleeve pipe, rock, and contact injections
- Preparation and pumping of bentonite suspensions for pipe jacking and microtunneling

Output [l/min]	90	
	80	Plunger Ø120
	70	
	60	
	50	Plunger Ø105
	40	Trunger 9103
	30	Plunger Ø85
	20	
	10	
	0	0 10 20 30 40 50 60 70 80 90 100
		Pressure [bar]

Grout pump	ZMP 712
Capacity IC1:	4.9 m ³ /h
Max. pressure:	88 bar
Max. aggregate size:	8 mm
Hydraulic tank:	110
Pump module:	single
Cooling water flow rate:	3–4 I/min
Cooling water connection:	BSP %"
Pressure connection:	BSP 2"

Included as standard

- · Manual pressure and flow control
- · Oil level and temperature sensor

Optional

· Pressure relief valve Grout pump - Agitator, manual

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Contro

Optional

PLC with stroke counter
Lockable main switch, emergency stop
Mixer ON-OFF
Agitator ON-OFF
Pump ON-OFF

Auxiliary mixing unit (recommended for W/C < 0.45)

550 I

800 I

2,400 l/min BSP 11/2"

Optional

- · Remote control with 50 m cable, ON-OFF
- P/Q-Registration

Mixer / Agitator Usable content mixer:

Circulation capacity:

Automatic water meter 1½"

Water connection: Holding capacity agitator:

¹ Water to cement ratio = 1



M	Electrical data					
	Tension:	3x 400/460				
	Frequency:	50 / 60 Hz				
	Nominal power:	17.5 / 20.0 kW				

\	Weight and dimensions		
	Total weight:	1,300 kg	
	Width:	1,980 mm	
	Height:	2,098 mm	
	Length:	2,282 mm	

Construction and dimensions



