Häny Mixing and Injection Technology

Compact Grout Plant IC 1400/710



The compact grout plants consist of the proven, standard Häny components of a mixer, agitator, and grout pump. This setup is suitable for a wide range of applications such as anchoring, sleeve pipe, contact, and backfill grouting. For higher outputs and increased quality control, the plants are also available in semi-automated and fully automated versions.



Compact Grout Plant

IC 1400/710

Key features

Pump performance

- Extremely compact mixing and injection system with central lifting point for easy transport and minimum installation time
- ► High productivity due to ergonomically positioned operating elements
- High reliability and low-maintenance operation with good accessibility to the wear parts
- Independent of pressure ratios, the suction stroke is always carried out at high velocity in order to flush the valves and to avoid clogging

Typical applications

- Grouting of anchors, soil nails, tension cables as well as for sleeve pipe, rock, and contact injections
- Preparation and pumping of bentonite suspensions for pipe jacking and microtunneling

	130	
Output [I/min]	120	
	110	Plunger Ø120
	100	
	90	
	80	Plunger Ø105
	70	
	60	
	50	
	40	
	30	
	20	Plunger Ø85
	10	
	0	0 10 20 30 40 50 60 70 80 90 100 110
		Pressure [bar]

Grout pump	ZMP 710
Capacity IC1:	7.5 m³/h
Max. pressure:	100 bar
Max. aggregate size:	8 mm
Hydraulic tank:	140 I
Pump module:	single
Cooling water flow rate:	3–4 I/min
Cooling water connection:	BSP ½"
Pressure connection:	BSP 2"
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Included as standard

- · Manual pressure and flow control
- Oil level and temperature sensor

Optional

- · Pressure relief valve Grout pump Agitator, manual
- · Low pressure control cartridge

III	Mixer / Agitator		
	Usable content mixer:	550 I	
	Circulation capacity:	2,400 l/min	
	Water connection:	BSP 1½"	

Optional

• Auxiliary mixing unit (recommended for W/C < 0.45)

800 I

Automatic water meter 1½"

Holding capacity agitator:

M	Control
	PLC with stroke counter
	Lockable main switch, emergency stop
	Mixer ON-OFF
	Agitator ON-OFF
	Pump ON-OFF

Optional

- Remote control with 50 m cable, ON-OFF
- P/Q-Registration

¹ Water to cement ratio = 1



M	Electrical data		
	Tension:	3x 400/460	
	Frequency:	50 / 60 Hz	
	Nominal power:	17.5 / 20.0 kVA	

Weight and dimensions		
Total weight:	1,335 kg	
Width:	1,980 mm	
Height:	2,098 mm	
Length:	2,284 mm	

Construction and dimensions







