Häny Mixing and Injection Technology

Automated Grout Plant FAIC 650/712



The compact grout plants consist of the proven, standard Häny components of a mixer, agitator, and grout pump. In its automated execution the plant provides enormous savings in terms of personnel costs, high production outputs, quality monitoring and enhanced working conditions.



Automated Grout Plant

FAIC 650/712

Key features

Pump performance

- Extremely compact mixing and injection system with central lifting point for easy transport and minimum installation time
- ► High production output, quality monitoring and cost savings in terms of personnel costs due to fully automated mixing process
- Precise dosing of individual components is guaranteed by a sophisticated weighing system in the mixer (typical feed of dry components via silos/screw)
- ► Mixing recipes can be entered and selected via touch screen as required
- ▶ Batch records of each mixing cycle with consumption records (total of consumed components) is stored and can be transferred via a USB interface

Typical applications

- Grouting of anchors, soil nails, tension cables as well as for sleeve pipe, rock, and contact injections
- Preparation and pumping of bentonite suspensions for pipe jacking and microtunneling

	90	
	80	Plunger Ø120
	70	Trangor & 120
	60	
[/min]	50	Plunger (2405
Output [l/min]	40	Plunger Ø105
0	30	Plunger Ø85
	20	
	10	
	0	10 20 30 40 50 60 70 80 90 100
		Pressure [bar]

Grout pump	ZMP 712
Capacity FAIC1:	4.9 m ³ /h
Max. pressure:	88 bar
Max. aggregate size:	8 mm
Hydraulic tank:	110 I
Pump module:	single
Cooling water flow rate:	3–4 I/min
Cooling water connection:	BSP ½"
Pressure connection:	BSP 2"

Included as standard

- · Manual pressure and flow control
- Oil level and temperature sensor

\	Mixer / Agitator	
	Usable content mixer:	260 I
	Circulation capacity:	1,400 l/min
	Water connection:	BSP 1"
	Holding capacity agitator:	350 I

Optional

Auxiliary mixing unit (recommended for W/C < 0.45)

Control

PLC weigh batch control with touch screen

Recipe management

Automated mixing cycle ON-OFF

Pump ON-OFF

Optional

- Remote control ON-OFF
- · P/Q-Registration

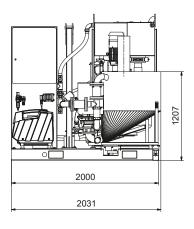
¹ Water to cement ratio = 1

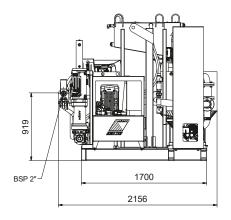


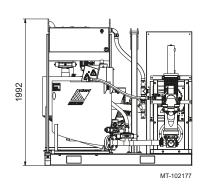
M	Electrical data		
	Tension:	3x 400/460 V	
	Frequency:	50 / 60 Hz	
	Nominal power:	18.5 / 21 kW	

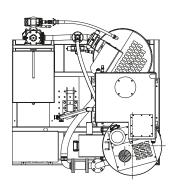
\	Weight and dimensions		
	Total weight:	1,615 kg	
	Width:	2,031 mm	
	Height:	1,992 mm	
	Length:	2,156 mm	

Construction and dimensions













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