Häny Mixing and Injection Technology

# Automated Grout Plant FAIC 650/710



The compact grout plants consist of the proven, standard Häny components of a mixer, agitator, and grout pump. In its automated execution the plant provides enormous savings in terms of personnel costs, high production outputs, quality monitoring and enhanced working conditions.



## **Automated Grout Plant**

## FAIC 650/710

#### **Key features**

### stem

#### **Pump performance**

- Extremely compact mixing and injection system with central lifting point for easy transport and minimum installation time
- ► High production output, quality monitoring and cost savings in terms of personnel costs due to fully automated mixing process
- Precise dosing of individual components is guaranteed by a sophisticated weighing system in the mixer (typical feed of dry components via silos/screw)
- Mixing recipes can be entered and selected via touch screen as required
- ▶ Batch records of each mixing cycle with consumption records (total of consumed components) is stored and can be transferred via a USB interface

#### **Typical applications**

- ► Grouting of anchors, soil nails, tension cables as well as for sleeve pipe, rock, and contact injections
- Preparation and pumping of bentonite suspensions for pipe jacking and microtunneling

1	130	
	120	
	110	Plunger Ø120
	100	
	90	
	80	Plunger Ø105
[/mir	70	
Output [I/min]	60	
	50	
	40	
	30	
	20	Plunger Ø85
	10	
	0	0 10 20 30 40 50 60 70 80 90 100 110
	,	
		Pressure [bar]

Grout pump	ZMP 710
Capacity FAIC1:	5 m³/h
Max. pressure:	100 bar
Max. aggregate size:	8 mm
Hydraulic tank:	140 I
Pump module:	single
Cooling water flow rate:	3–4 I/min
Cooling water connection:	BSP ½"
Pressure connection:	BSP 2"

#### Included as standard

- · Manual pressure and flow control
- Oil level and temperature sensor

Mixe	er / Agitator		
Usal	ole content mixer:	260 I	
Circ	ulation capacity:	1,400 l/min	
Wate	er connection:	BSP 1"	
Hold	ing capacity agitator:	350 I	

#### **Optional**

Auxiliary mixing unit (recommended for W/C < 0.45)</li>



#### Control

PLC weigh batch control with touch screen
Recipe management
Automated mixing cycle ON-OFF
Pump ON-OFF

#### **Optional**

- Remote control ON-OFF
- · P/Q-Registration

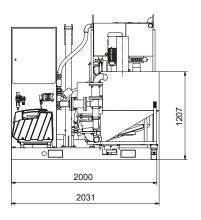
<sup>&</sup>lt;sup>1</sup> Water to cement ratio = 1

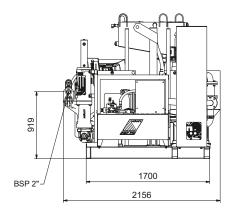


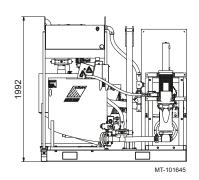
Electrical data				
 Tension:	3x 400/460 V			
Frequency:	50 / 60 Hz			
Nominal power:	18.5 / 21 kW			

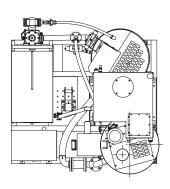
\	Weight and dimensions		
	Total weight:	1,665 kg	
	Width:	2,031 mm	
	Height:	1,992 mm	
	Length:	2,156 mm	

#### **Construction and dimensions**













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